



**Innovation.** In our raw materials. In our solutions.



## COST / PERFORMANCE

## ENVIRONMENT / HEALTH & SAFETY

## PERFORMANCE

## USES & APPLICATIONS

### PERFORMANCE TESTING

Table 1: Coupling or Emulsification Comparison with d-Limonene.

Ingredient	prototypes:	#1	#2	#3	#4
Water(di)	%w/w:	86	86	86	86
Kalex50		4	4	4	4
Sodium Citrate		4	4	4	4
AS		1	1	1	1
R49		5	x	x	x
Alcohol Ethoxylate 91-6		x	5	x	x
Alcohol Ethoxylate Blend		x	x	5	x
Alkasurf NP-9		x	x	x	5
Cloud Points:		47°C	44°C	35°C	48°C
Refract:(before addition of d-limonene)		10.8	11.4	11.1	12.4
d-Limonene until cloudy:		2.2g	0.8g	0.3g	1.5g

R49 offers enhanced emulsification properties of solvents like d-limonene versus some alcohol ethoxylates or nonyl phenol ethoxylates.



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## iDATA<sup>SM</sup> assist

### **Need assistance in developing a custom solution?**

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### **PRODUCT SPECIFICATIONS**

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### **PACKAGE & HANDLING**

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### **REGULATORY / TOX INFORMATION**

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